

## **News Release**

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Date: Oct. 24, 2006 Contact: Katie Stavinoha (316) 828-3621

katie.stavinoha@kochind.com

## KOCH PIPELINE EMPLOYEES REACH SAFETY MILESTONE

*Wichita, Kan.* — Employees of Koch Pipeline Company, L.P. have worked more than one million work hours without an Occupational Safety and Health Administration recordable incident, setting a company record and affirming its commitment to safe operations. The last recordable incident occurred in November 2004.

"Koch Pipeline employees can be proud of their consistent commitment to our safety programs that have made this achievement possible," said Bob O'Hair, president. "They have built a safety culture knowing that every employee's performance counts."

The company has also surpassed more than 4.8 million work hours and five years without an injury resulting in time away from work.

Earlier this year, the company, which operates about 4,000 miles of pipeline in the United States, was recognized with the industry's highest safety award, the Occupational Safety Performance Award from the American Petroleum Institute. This award recognized operators achieving the lowest OSHA recordable incident rates in 2005.

The company has earned a number of local, regional and national safety awards in 2006:

- API's No Days Away from Work, and Most Improved Safety Performance
- Minnesota Safety Council's Outstanding Achievement Award
- Port Industries of Corpus Christi, and area chapters of Contractors Safety Council's Safety Excellence Award – Owner, and the Safety Excellence Award – Operator
- National Safety Council's Occupational Excellence Achievement Award, Safety Performance Award and Perfect Record Award
- Iowa-Illinois Safety Council's Outstanding Achievement in Accident Prevention
- Texas Safety Association's Award of Honor
- Wisconsin Safety Council's Outstanding Achievement and Certificate of Safety Excellence

In addition to its safety awards, Koch Pipeline Company was recognized by the Texas General Land Office with the Oil Spill Prevention and Response Act Award for its response efforts following Hurricane Rita in 2005.

In Texas, Koch Pipeline Company operates crude oil gathering pipelines, as well as refined products systems that connect affiliate Flint Hills Resources' Corpus Christi refining complex to markets in San Antonio, Austin, Bastrop, Waco and Dallas/Fort Worth. The company also operates crude oil, natural gas liquids and refined products pipelines in Minnesota, Wisconsin, Illinois, Iowa and Missouri.

Koch Pipeline Company, L.P. owns or operates about 4,000 miles of pipelines that transport crude oil, refined products and natural gas liquids. Koch Pipeline Company. is an affiliate of Flint Hills Resources. More at www.kochpipeline.com.